Ironworker Structural & Ornamenta

"I feel so proud when I can look up and see the finished product."

Indoor and outdoor work





and strength

Key Skills & Attributes

• Physical endurance, flexibility

Estimate, calculate size and

Attention to detail, problem

Apprenticeship Program

supplemented by three 8-week

6000 hours of on-the-job training,

sessions of in-class technical training.

dimensions of objects

solving and job planning



Entrance Requirements

- Grade 12 Diploma preferred (Grade 10 minimum)
- Minimum 18 years of age



Ironworking is a multifaceted career and involves more than constructing buildings and bridges.

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Ironworkers are involved in erecting residential, commercial, institutional and industrial buildings as well as other large structures such as bridges, dams and stadiums. They set up the framework of a building by positioning steel girders or other structural elements and then

bolting them into place.

Unionized Journeyperson Wage Rate: \$48.29/Hr

2023 Provincial Average



Responsibilities

- Fabricate, assemble, install, erect, alter, repair, hoist and dismantle structural ironwork, precast and pretensioned concrete as well as all metallic materials in curtain walls, ornamental and other metal work (including specialty metals)
- Operate and maintain hand and power tools, including welding and cutting equipment
- Assemble and erect cranes, rigs and hoists
- Move and install components, materials, heavy equipment and machinery needed to perform ironwork, including installation of all falsework and shoring
- Erect structural members and bridges, and install and fasten curtain walls and glass systems

